

For Semiconductor Cleaning Processes

Resistivity Meter

HE-480R



CE marking compliant

Perfect for Monitoring the Resistivity of Ultra-Pure Water in Cleaning Processes

As part of the final process for cleaning silicon wafers, ever-stricter monitoring of the purity of the ultra-pure water used in the final rinse process is being demanded. The HE-480R has a built-in microprocessor and measures ultra-pure water at high precision during that process.



Features

● High precision measurement of ultra-pure water

The HE-480R's onboard microprocessor calculates the temperature compensation coefficient based on the temperature characteristics of the ultra-pure water and automatically converts it to 25°C resistivity.

● High precision temperature compensation

The HE-480R employs a platinum temperature resistor (Pt1000Ω) in its temperature compensation element, thereby enabling high precision temperature compensation in the range of 0 to 100°C.

● Selectable temperature compensation function

The HE-480R offers selection of the desired setting between "Pure Water" and "Ultra-Pure Water + Impurities", allowing the implementation of temperature compensation that is most appropriate to the measured liquid.

● Selectable settings for standard temperature

Because the resistivity of a solution changes along with the temperature of that solution, resistivity is normally displayed at a standard value of 25°C. However, if the solution temperature is always high or if temperature characteristics are nonlinear, that 25°C value may not necessarily be effective. For this reason, the HE-480R is equipped with a function that enables the setting of the standard temperature as required. Since temperature settings can thus be made according to the characteristics of the measured liquid and process conditions, this is perfect for controlling resistivity.

● Simultaneous display of measured and set parameter values

The HE-480R allows the simultaneous confirmation of measured values when settings and values are called up.

 The HE-480R is also an environmentally-friendly product that uses lead-free solder for mounting chips on the PCB.

Specifications

| | | | | | |
|-----------------------------------|--|-------|--------------------------------|---------------------|-------------|
| Model | HE-480R | | | | |
| Measurement method | 2-electrode method | | | | |
| Sensor input | 1-channel | | | | |
| Cell constant | Approx. 0.01/cm | | | | |
| Temperature sensor specifications | Platinum resistance 1000Ω/0°C | | | | |
| Measuring range | Resistivity | kΩ·m | 0 to 2.00 | 0 to 20.0 | 0 to 200.0 |
| | | MΩ·cm | 0 to 0.200 | 0 to 2.00 | 0 to 20.00 |
| | | | 0 to 1000* | | 0 to 100.0* |
| | * : Measurable without temperature compensation | | | | |
| | Temperature: 0°C to 100°C (Select your desired decimal point from 0, 1, and 2 digits) | | | | |
| Repeatability | Within ±0.5% of the full scale (in equivalent input) | | | | |
| Linearity | Within ±0.5% of the full scale (in equivalent input) | | | | |
| Transmission output | 4mA to 20mA DC : input/output isolated type Maximum load resistance : 900Ω Transmission output range : Freely selectable within the measurement range | | | | |
| Contact output | Outputs : 2 points Alarm contact output (R1,R2) Contact type : relay contact, SPDT Contact rating : 240V AC 3A and 30V DC, 3A (resistance load) Contact function : selectable from upper/lower limit operation (ON/OFF control), alarm, and maintenance. | | | | |
| Calibration function | Specific resistance : Based on the specified compensation coefficient for the cell constant (parameter input) Temperature: Calibrated by comparing with the reference thermometer | | | | |
| Transmission output hold feature | Selectable from the Previous value hold and the Optional value hold. (However, only the previous value hold is available in the maintenance mode.) | | | | |
| Self-diagnosis function | ·Sensor diagnosis (Short-circuit and disconnection of the temperature sensor) ·Out of the measurement range ·A/D converter scale over ·Converter error | | | | |
| Temperature compensation | ·Based on the temperature characteristics of extra deionized water (reference temperature : 25°C) ·Based on the reference temperature and user-defined temperature coefficient (reference temperature : 5°C to 95°C) | | | | |
| Temperature compensation range | 0°C to 100°C | | | | |
| Extra deionized water | Measurement | MΩ·cm | 18.23 (standard), 18.18, 18.24 | Select from options | |
| Specific resistance selection | Unit | kΩ·m | 182.3 (standard), 181.8, 182.4 | Shown on the Left. | |
| Clipping function | When the measured value is above the upper limit of the measurement range derived from the specified specific resistance, the specified resistance is used as the measured value. | | | | |
| Ambient environment | Temperature: -5°C to 45°C, Relative humidity: 20% to 85% (without dew condensation) | | | | |
| Power supply | 100V to 240V AC ±10%, 50/60Hz, 10VA (max.) or 24V DC ±10%, 5W (max.) (specified when ordering) | | | | |
| Protective structure | Panel: IP65, Rear case: IP20, Terminal: IP00 (Indoor-use panel installation type) | | | | |
| Mass | Approx. 400g | | | | |
| Conforming standards | CE Marking, FCC Part15 | | | | |
| Compatible sensor | ERF -series resistance sensor, cell constant 0.01/cm | | | | |

Resistivity sensor code chart

| Model | Cell constant | Connection | Wafer material | Temperature inspection | Terminal shape | Cable length | Specifications |
|-------|---------------|------------|----------------|------------------------|----------------|--------------|---|
| ERF | -001 | | | | | | Resistivity sensor |
| | | -L | | | | | Cell constant : 0.01/cm |
| | | -C | | | | | Cable-attached type |
| | | | | | | | Connector type |
| | | -T | | | | | Titanium (Acceptable temperature range : 0 to 80°C) |
| | | | -N | | | | Without temperature inspection |
| | | | -R | | | | With 0°C temperature inspection |
| | | | -S | | | | With pair calibration*1 |
| | | | | | -Y | | Y terminal (standard) |
| | | | | | -O | | Round terminal (special order) |
| | | | | | None | | When connector type is selected |
| | | | | | -10 | | 10m (standard) |
| | | | | | -XX | | Designated cable length (special order)*2 |
| | | | | | None | | When connector type is selected*3 |

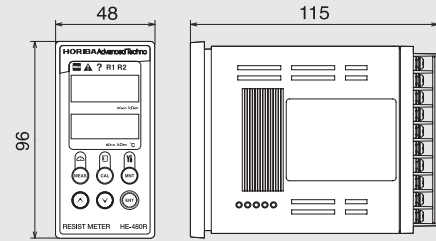
*1. The sensor and converter are calibrated together before shipping

*2. Limit cable extensions to a max. 50 m. (Relay boxes cannot be used.)

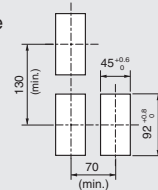
*3. A connector cable (CK-10M/20M/30M, etc.) is separately required for connector type sensors.

External dimensions Unit: mm (in)

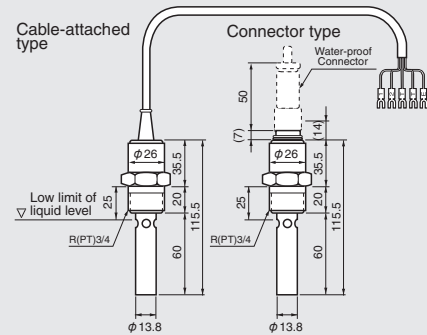
Converter HE-480R



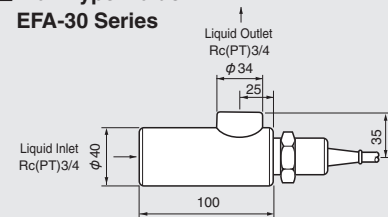
Panel Cut Size



Resistivity sensor ERF-001 Series



Flow Type Holder EFA-30 Series



Please read the operation manual before using this product to assure safe and proper handling of the product.

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