# HORIBA



Non-Contact Chemical Concentration Monitor

CS-900



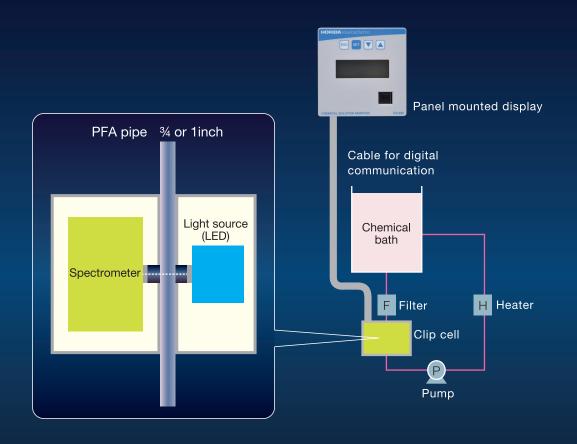


# The next generation of Wet Process. HORIBA providing chemical concentration manag

In order to fulfil the tight chemical concentration control required in semiconductor WET process, HORIBA realizes higher functionality to meet the needs by designing compact equipment while maintaining stable measurement and carrying out operator safety through its original sensor design.



Optical design and amplifier without using optical fiber coupled with miniaturization of sensor increase degree of freedom in installation



# contributes to the optimization of process by ement equipment that increase yield rate.

## Completely non-contact and highly stable

Zero contamination is made possible by directly connecting a sensor externally to the PFA piping. This removes the need for plumbing construction when attaching the sensor, which reduces chemical accidents. In addition, by upgrading the optical system, the equipment has been made more compact while retaining the original specifications of CS-600F\*1.

### High quality and stable measurement

- Zero contamination
- Equipped with temperature compensation to enable stable measurement
- Equipped with HORIBA original algorithm to compensate influence of air bubbles.
- Same repeatability and stability with conventional CS-600\*1
- \*1 CS-600 is HORIBA's optical fiber type chemical concentration monitor.

#### Suppression of vibration effects

HORIBA adopts an optical system structure that is strong against misalignment and synergizes with HORIBA original piping construction.

#### Space saving

- Light source and light detector have been integrated into cell unit.
- Panel mount display (9.6cm x 9.6cm)

#### Longer lifespan of light source.

Use of LED lamp Increases lifespan (5 years warranty)

#### Improves work safety

- Semi-annually BG compensation
- Piping installation is not required when installing the product, which helps to reduce accidents such as chemical leak.

Direct and stable measurement is made possible for chemical with wide temperature range (20°C~80°C)

#### Stability

► Measurement Condition

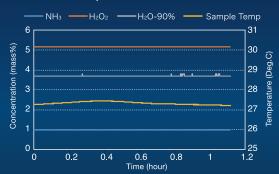
Measurement Frequency: every 3 seconds

Moving Average: 16 times Temperature: room temperature Pipe Diameter: 3/4 inch

Initial Sample Concentration

NH<sub>3</sub>: 0.95% H<sub>2</sub>O<sub>2</sub>: 5.15% H<sub>2</sub>O: 93.9%

▶ Measurement result Sample (real liquid) measured for 1 hour shows excellent stability.



	NH₃ (mass%)	H <sub>2</sub> O <sub>2</sub> (mass%)	H <sub>2</sub> O (mass%)	Temp. (Deg.C)
Average	0.974	5.169	93.70	27.32
Min	0.97	5.15	93.70	27 <u>.</u> 2
Max	0.98	5.18	93.80	27 <b>.</b> 4
Max error from Av	0.006	0.019	0.10	0.12
SD	0.005	0.006	0.02	0.07

Easy installation and removal made possible.



■Specificat	ion					
Model name		Non-contact type chemical concentration monitor CS-900				
Model		CS-900				
Measurement method		Absorption spectroscopy				
Concentration calculation		Temperature compensated multivariate analysis				
Measurement range/ Repeatability (mass%)	Model name	Component	Measurable range	Repeatability	Analog output range	
	CS-900-1P-1P25P5	NH₃	0.00%-1.20%	±0.05%	0.00 - 10.00	
		H <sub>2</sub> O <sub>2</sub>	0.00%-5.50%	±0.10%	0.00 - 10.00	
		H <sub>2</sub> O	93.3%-100.0%	±1.0%		
	CS-900-1P-P8P8	NH₃	0.20%-0.80%	±0.03%	0.00 - 1.00	
		H2O2	0.20%-0.80%	±0.03%	0.00 - 1.00	
		H <sub>2</sub> O	98.4%-99.6%	±0.3%		
Conditions of measurement		Measurement Frequency : every 3 seconds Moving average ; 16 times				
Tube		PFA tube 1 inch or 3/4inch (Do NOT use anti-static type PFA tube)				
Sample condition*1		Sample temperture : 20 to 80°C				
		Sample temperture,Atmospheric temperture fluctuation ; $\pm 1$ degree C (period of time : 1 hour)				
		Sample pressure : Less than 0.2 MPa(G) Sample pressure fluctuation : Within 0.02MPa				
Power source		DC 24V				
Power consur	npition	Apporox. 30W (Transient electric current at the time of start is excluded)				
Weight	Weight Display unit : Apporox.0.9kg Sensor unit : Apporox.2.9kg					
Dimension Display machin Sensor unit : 2.			nine : 96(W)X135(D)X96(H)mm 238(W)X135(D)X190(H)mm			
Slanting angle	;	Sensor unit : Vertical direction within ±3 degree Lateral direction 0 to 90 degree				
Light source		5years				
communication		Parallel I / O/RS-232C/Analog output				

## 146 65.5 HB) 198 145 96 Ú 106) 96 86 135



■External Dimensions (mm)



※1 Air bubble in sample solution effect on measurement so please flow sample to prevent from bubble remaining sensor unit.



The HORIBA Group adopts IMS (Integrated Management System) which integrates Quality Management System IS09001, Environmental Management System IS014001, and Occupational Health and Safety Management System OHSAS18001 We have now integrated Business Continuity Management System ISO22301 in order to provide our products and services in a stable manner, even in emergencies



Applying to the EU RoHS Directive : This products is compliant with the restriction of the designated 6 hazardous substances(\*).

(\*) lead, cadmium, mercury, hexavalent chromium, polybrominated biphenyls (PBB) and polybrominated diphenyl ethers (PBDE)

Using lead-free soldering: Lead-free soldering is used for mounting components of printed circuit boards. - Many countries consider the reinforcement of regulations concerning the risk caused by lead to human body and the environment



Please read the operation manual before using this product to assure safe and proper handling of the product.

- ●The specifications, appearance or other aspects of products in this catalog are subject to change without notice. ●Please contact us with enquiries concerning further details on the products in this catalog. ●The color of the actual products may differ from the color pictured in this catalog due to printing limitations. ●It is strictly forbidden to copy the content of this catalog in part or in full. ●The screen displays shown on products in this catalog have been inserted into the photographs through compositing.

Manufactured by

## **HORIBA** Advanced Techno

Head Office 31 Miyanonishi-cho, Kisshoin, Minami-ku, Kyoto, 601-8306, Japan Phone: 81 (75) 321-7184 Fax: 81 (75) 321-7291 http://www.horiba-adt.ip

#### **HORIBA**TECHNO SERVICE

http://www.horiba.com

#### HORIBA (China) Trading Co., Ltd.

China

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Unit D, 1F, Building A, Synnex International Park, 1068 West Tianshan Road, 200335, Shanghai, China Phone: 86 (21) 6289-6060 Fax: 86 (21) 6289-5553

Beijing Branch 12F, Metropolis Tower, No.2, Haidian Dong 3 Street, Beijing,

100080, China

Phone: 86 (10) 8567-9966 Fax: 86 (10) 8567-9066 **Shenzhen office** 

Room 1001, Building A, Road HePing Shenzhen China Phone: 86 (1) 39-2227-2957

Xi'an office Room 2306, Building B, Win International, Evoc City Plaza, No 56, 1st Jinye Road, High-tech District, Xian City, China Phone: 86 (0) 29-8886-8480

HORIBA Instruments (Singapore) Pte Ltd. Singapore

3 Changi Business Park Vista #01-01, Akzonobel House,

Singapore 486051 Phone: 65 (6) 745-8300 Fax: 65 (6) 745-8155

Head Office 2 Miyanohigashi-cho, Kisshoin Minami-ku, Kyoto, 601-8510, Japan Phone: 81 (75) 313-8125 Fax: 81 (75) 321-5647

### HORIBA STEC KOREA Ltd. 98, Digital valley-ro Suji-gu, Yongin-si Gyeonggi-do 16878 Korea Phone: 82 (31) 8025-6500 Fax: 82 (31) 8025-6599

Korea

## HORIBA Taiwan, Inc.

Taiwan 8F.-8, No.38, Taiyuan St. Zhubei City, Hsinchu County 30265, Taiwan (R.O.C.)

Phone: 886 (3) 560-0606 Fax: 886 (3) 560-0550

#### **HORIBA** Instruments Incorporated USA

Sunnyvale Office

430 Indio Way, Sunnyvale CA94085, U.S.A. Phone: 1 (408) 730-4772 Fax: 1 (408) 730-8975

Austin Office 9701 Dessau Road Suite 605, Austin Texas 78754, U.S.A. Phone: 1 (512) 836-9560 Fax: 1 (512) 836-8054

Portland Office 7007 S.W. Cardinal Lane, Suite 185, Portland, OR 97224, U.S.A. Phone: 1 (503) 624-9767 Fax: 1 (503) 968-3236

HORIBA Reno Technology Center 3740 Barron way Reno Nevada 89511 Phone: 1 (775) 358-2332 Fax: 1 (775) 358-0434

Albany Field Office Suite 104, 58 Clifton Country Rd, Clifton Park

New York 12065, U.S.A. Phone: 1 (518) 331-1371

#### HORIBA UK Ltd. Grenoble office

France

UK

2B, avenue de vignate, 38610, Gieres, France Phone: 33 (4) 76 42 07 58

#### **HORIBA UK Limited** Kyoto Close Moulton Park Northampton NN3 6FL UK

Phone: 44 (0) 1604 542500 Fax: 44 (0) 1604 542699

#### HORIBA Europe GmbH Germany

**Oberursel Office** 

Hans-Mess-Str.6, D-61440 Oberursel, Germany Phone: 49 (6172) 1396-0 Fax: 49 (6172) 1373-85

#### Dresden Office

Zur Wetterwarte 10, Haus 109 01109 Dresden, Germany Phone: 49 (3518) 896807 Fax: 49 (3518) 896808

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