

For Semiconductor Cleaning Processes

## Carbon Sensor Conductivity Meter Low-concentration type

# HE-480C-GC



CE marking compliant

### Perfect for Chemical Solution Measurement and Recycle of Pure Water in Semiconductor Wet Processes

Along with the evolution of devices, the types of chemical solutions used in the wet process of semiconductor manufacturing are tending to increase more and more. The HE-480C-GC uses chemical-resistant electrodes and is thus perfect for measuring conductivity of these chemicals, for the control of concentration and dilution during various processes, and for monitoring the recycling of ultra-pure water, etc.

**Features a carbon sensor with outstanding resistance to chemicals**

Sensor  
ESH-01-L-GC5



Sensor  
ESH-1-L-GC9



Indication Converter  
HE-480C-GC

### Features

- **Superior chemical resistance and pressure performance**

By employing special electrodes with high pressure and high chemical resistance, the HE-480C-GC is perfect for measuring conductivity values in DIW Rinse after chemical processing and for measurement in circulation lines.

- **Free from metal contamination**

With the HE-480C-GC, there is no more worry of the metal contamination that was unavoidable with conventional metal electrodes. The carbon surface of its sensor is specially processed so that particle elution is extremely minuscule.

- **Temperature measurement, simultaneous display function**

The HE-480C-GC is equipped with a function for inputting the deviation of the platinum temperature resistor (Pt1000Ω), and offers both temperature measurement and display.

- **Simultaneous display of measured and set parameter values**

The HE-480C-GC allows the simultaneous confirmation of measured values when settings and values are called up.

- **Selectable temperature compensation function**

The HE-480C-GC offers selection of the desired setting between the temperature characteristics for “Ultra-Pure Water” (standard temperature 25°C) and “NaCl”, the “standard temperature” and the “temperature compensation coefficient”, allowing the implementation of temperature compensation that is most appropriate to the measured liquid.

- **RoHS compliant**

The HE-480C-GC is also an environmentally-friendly product that uses lead-free solder for mounting chips on the PCB.

## Measuring range

Temperature compensated conductivity range

Sensor	ESH-01-L-GC5 (Cell constant : 0.1/cm)		ESH-1-L-GC9 (Cell constant : 1/cm)		Accuracy
Conductivity	( $\mu\text{S/cm}$ )	0.00 to 20.00	0.0 to 200.0	0.0 to 2000	*1
	(mS/m)	0.000 to 2.000	0.00 to 20.00	0.0 to 200.0	
TDS (mg/L)	0.0 to 20.0	0 to 200	0 to 200	0 to 2000	*3

Non-compensated or compensated within 30 degree C

Sensor	ESH-01-L-GC5 (Cell constant : 0.1/cm)		ESH-1-L-GC9 (Cell constant : 1/cm)		Accuracy	
Conductivity	( $\mu\text{S/cm}$ )	0.00 to 20.00	0.0 to 200.0	0 to 2000	*1	
		20.00 to 70.00	200.0 to 999.9	200.0 to 700.0	2000 to 9999	*2
	(mS/m)	0.000 to 2.000	0.00 to 20.00	0.00 to 20.00	0.0 to 200.0	*1
		2.000 to 7.000	20.00 to 99.99	20.00 to 70.00	200.0 to 999.9	*2

## Specifications (Converter)

Model	HE-480C-GC	
Measurement method	2-electrode method	
Sensor input	1-channel	
Temperature sensor specifications	Platinum resistance 1000 $\Omega$ /0 $^{\circ}$ C	
Repeatability	*1 Within $\pm 0.5\%$ of the full scale *2 Within $\pm 1.0\%$ of the full scale *3 Within $\pm 1.5\%$ of the full scale	(in equivalent input)
Linearity	*1 Within $\pm 0.5\%$ of the full scale *2 Within $\pm 1.0\%$ of the full scale *3 Within $\pm 1.5\%$ of the full scale	(in equivalent input)
Transmission output	4 to 20mA DC : input/output isolated type Maximum load resistance : 900 $\Omega$ Transmission output range : Freely selectable within the measurement range	
Contact output	Outputs : 2 points Alarm contact output (R1,R2) Contact type : relay contact, SPDT Contact rating : 240V AC 3A and 30V DC, 3A (resistance load) Contact function : selectable from upper/lower limit operation (ON/OFF control), alarm, and maintenance.	
Calibration function	Conductivity : Based on the specified compensation coefficient for the cell constant (parameter input) Temperature : Calibrated by comparing with the reference thermometer TDS : Conversion using a user-defined coefficient value(0.30 to 1.00)	
Transmission output hold feature	Selectable from the Previous value hold and the Optional value hold. (However, only the previous value hold is available in the maintenance mode.)	
Self-diagnosis function	• Sensor diagnosis (Short-circuit and disconnection of the temperature sensor) • Out of the measurement range • A/D converter scale over • Converter error	
Temperature compensation	• Based on the temperature characteristics of extra deionized water (reference temperature : 25 $^{\circ}$ C) • Based on the reference temperature and user-defined temperature coefficient (reference temperature : 5 $^{\circ}$ C to 95 $^{\circ}$ C) • Based on the temperature characteristics of NaCl	
Temperature compensation range	0 $^{\circ}$ C to 100 $^{\circ}$ C	
Ambient environment	Temperature : -5 $^{\circ}$ C to 45 $^{\circ}$ C, Relative humidity: 20% to 85% (without dew condensation)	
Power supply	100V to 240V AC $\pm 10\%$ , 50/60Hz, 10VA (max.)	
Protective structure	Panel: IP65, Rear case : IP20, Terminal: IP00 (Indoor-use panel installation type)	
Mass	Approx. 400g	
Conforming standards	CE Marking, FCC Part15	
Compatible sensor	ESH-series conductivity GC sensor	

## (Sensor)

Model	ESH-01-L-GC5-Y-10M	ESH-1-L-GC9-Y-10M
Cell constant	0.1/cm approx.	1/cm approx.
Liquid end materials	Electrode	GC (Glass carbon)
	Body	PFA
	Seal	Kalrez <sup>®</sup>
Sample conduction	Temperature : 0 to 80 $^{\circ}$ C, Pressure: 0 to 0.5MPa	
Cable length	10m, Y terminal (Standard)	
Installation	Threaded diameter: R(PT)3/4	
Combined holder	Flow type EFA-30 series	



Please read the operation manual before using this product to assure safe and proper handling of the product.

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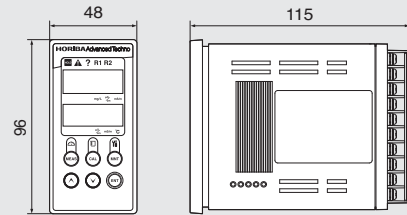
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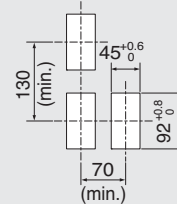
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## External dimensions Unit : mm (in)

### ■ Converter HE-480C-GC



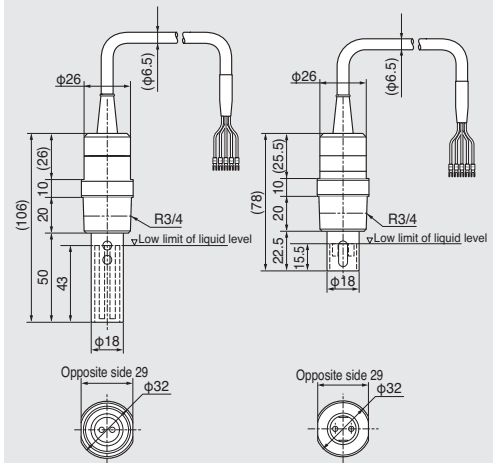
Panel Cut Size



### ■ Sensor

#### ESH-01-L-GC5-Y-10M

#### ESH-1-L-GC9-Y-10M



### ■ Flow Type Holder

#### EFA-30 Series

