



Beyond Water with You

Optical Fiber Type Hot Phosphoric Acid Concentration Monitor CS-620F

Capable of “High Concentration Hot Phosphoric Acid” and “Direct Measurement”



This monitor is useful for chemical concentration control during the SiN-layer etching process in 3D NAND manufacturing process.

Key features

High concentration phosphoric acid up to 92% can be measured

No cooling mechanism and cooling time is needed.

Direct measurement is possible without cooling high-temperature phosphoric acid (140 to 170°C) in the circulation line.

PFA is used in the sample **wetted area to reduce contamination risk.**

Contributes to significant reduction in equipment downtime by adopting semi-annual background correction cycles.

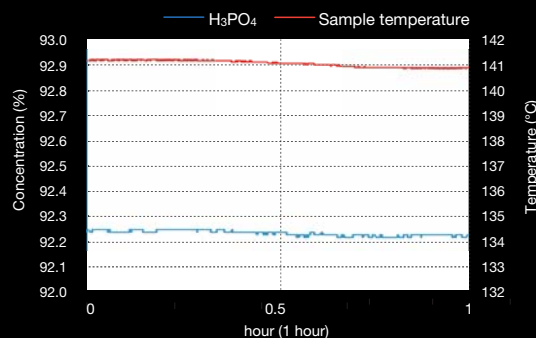
Contributes to faster concentration feedback control by updating measured data every 3 seconds

Stability

Measurement results

The sample (actual solution) measured for 1 hour shows excellent stability.

	H ₃ PO ₄ (mass%)	H ₂ O (mass%)	Sample Temp. (°C)
Max.	92.25	7.92	141.2
Min.	92.21	7.72	140.8
Average	92.228	7.823	140.97
SD.	0.010	0.057	0.10
Max. error from Av.	0.022	0.103	0.22

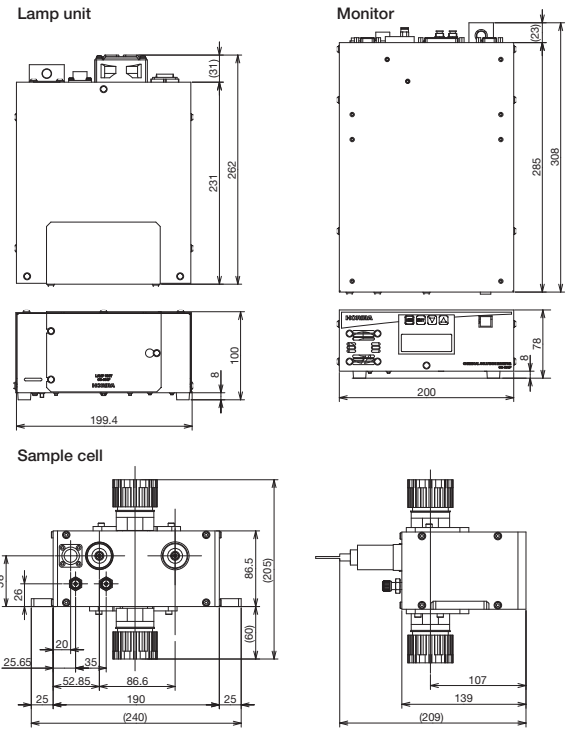


▶ Measurement conditions Measurement Cycle: every 3 seconds Measurement time: 1 hour Moving average: 16 times
 Sample concentration (Initial Sample Concentration) H₃PO₄: 92.2% H₂O: 7.8% Sample temperature: 141°C

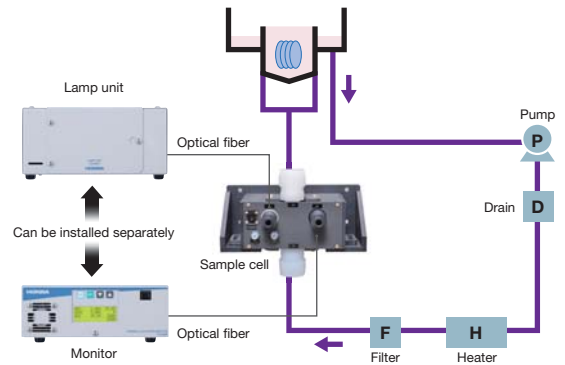
Specification

Product name	CHEMICAL SOLUTION MONITOR					
Model	CS-620F					
Measurement principle	Absorption spectroscopic method					
Calculation principle	Temperature compensation type multivariate analysis					
Sample	H ₃ PO ₄ /H ₂ O					
Measurable range	Component	Measurable range (mass%)	Repeatability (mass%)	Analog output range (mass%)		
	1st solution	H ₃ PO ₄	85.00-92.00	+/-0.10	85.00-100.00	
Repeatability		H ₂ O	8.0-15.0	+/-0.3	0.0-15.0	
· Repeatability is defined by maximum error from average (1 hour). · In the case of low temperature measurement (140°C) and high temperature measurement (170°C) with the same chemical, there is possibility of discrepancy (Maximum +/- 0.30%).						
Conditions of Measurement	1) Measurement interval: Approx. 3 sec. (minimum) 2) Moving average: 16 times					
Connection fitting size	1 inch or 3/4 inch					
Sample condition	Sample temperature: 140 to 170°C					
	Atmospheric temperature, Chemical temperature fluctuation: within +/- 1°C (period of time : 1 hour)					
	Input pressure: 0.2 MPa or less					
	Pressure fluctuation: 0.02 MPa or less					
Air (for operation and purge)	Flow rate: 1 to 30 L/min					
	Connection port: 4 mm O.D. quick joint Pressure: 0.2 MPa ± 0.02 MPa					
Power source	100 to 230 V AC (Single-Phase), 50/60 Hz					
Power consumption	Approx.85 VA (Transient electric current at the time of the start is excluded)					
Communication	Parallel I/O, RS-232C, Analog output					
Dimension	(Monitor) 200 (W) × 308 (D) × 78 (H) mm					
	(Lamp unit) 200 (W) × 262 (D) × 100 (H) mm					
	(Sample cell) 240 (W) × 209 (D) × 205 (H) mm					
Weight	(Monitor) Approx.3.6 kg					
	(Lamp unit) Approx.2.8 kg					
	(Sample cell) Approx.3.0 kg					
Ambient temperature	(Monitor, Lamp unit) 20 to 30°C					
	(Optical fiber, Sample cell) 20 to 100°C * Sudden temperature change should be avoided, within +/- 1°C/1hour					
Ambient humidity	(Monitor, Lamp unit) 40 to 70% (Should be no dew condensation)					
Slanting angle of installation	(Monitor, Lamp unit) Within +/-1 degree					
	(Sample cell) Please install so that air bubbles do not stay up.					
Optical fiber	Length: 5 m, Bend radius: R150 mm					

Dimensions (Unit: mm)



Installation image Batch system is assumed



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⚠ Please read the operation manual before using this product to assure safe and proper handling of the product.

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HORIBA Advanced Techno

HORIBA Advanced Techno, Co., Ltd.
Head Office
 31 Miyanonishi-cho, Kisshoin, Minami-ku, Kyoto, 601-8306, Japan
 Phone: 81 (75) 321-7184 Fax: 81 (75) 321-7291
<http://www.horiba-adt.jp>

HORIBA

HORIBA, Ltd.
Group Head Office
 2 Miyahonigashi-cho, Kisshoin, Minami-ku, Kyoto, 601-8510, Japan
 Phone: 81 (75) 313-8121 Fax: 81 (75) 321-5725
<http://www.horiba.com>

HORIBA Semiconductor

HORIBA (China) Trading Co., Ltd., Shanghai Techninal Center China
 No.200, Taitao Rd, Anting Town, Jiading District, Shanghai, 201814, China
 Phone: 82 (31) 8025-6500 Fax: 86 (21) 6289-5553

HORIBA Taiwan, Inc. Taiwan
 8F.-8, No.38, Taiyuan St. Zhubei City, Hsinchu County 30265, Taiwan
 Phone: 886 (3) 560-0606 Fax: 886 (3) 560-0550

HORIBA STEC KOREA Ltd. Korea
 98, Digital valley-ro Suji-gu, Yongin-si Gyeonggi-do 16878 Korea
 Phone: 82 (31) 8025-6500 Fax: 82 (31) 8025-6599

HORIBA Instruments (Singapore) Pte Ltd. Singapore
 Changi Business Park Vista #01-01 Akzonobel House, Singapore 486051
 Phone: 65 (6) 745-8300 Fax: 65 (6) 745-8155

HORIBA Instruments Incorporated America
Austin Office
 9701 Dessau Road, Suite 605, Austin TX 78754, U.S.A.
 Phone: 1 (512) 836-9560 Fax: 1 (512) 836-8054
Portland Office
 7007 S.W. Cardinal Lane, Suite 185, Portland, OR 97224, U.S.A.
 Phone: 1 (503) 624-9767 Fax: 1 (503) 968-3236

HORIBA Europe GmbH Germany
Oberursel Office
 Hans-Mess-Str.6, D-61440 Oberursel, Germany
 Phone: 49 (6172) 1396-0 Fax: 49 (6172) 137385