## Specifications of SEC-Z500X Series

## ▶ Digital/Analog communication models

Mass flow controller model	*1	SEC-Z512KX	SEC-Z512MGX	SEC-Z522MGXN		SEC-Z532MGX	SEC-Z542MGX	SEC-Z552MGX	SEC-Z562MGX	Mass flow controller model *1
			SEC-Z512X	SEC-Z522XN						
Mass flow meter model	*1	SEF-Z512KX	SEF-Z512MGX	SEF-Z522MGXN SEF-Z522XN	SEF-Z522MGX SEF-Z522X	SEF-Z532MGXN	SEF-Z542MGXN	SEF-Z552MGX	SEF-Z562MGX	Mass flow meter model *1
			SEF-Z512X							Mass now meter model *1
Full-scale flow rate (N₂ conversion flow rate)		1/2 SCCM	MR/MG number #R01: 10 SCCM							
			#R1.5: 17.5 SCCM #01: 30 SCCM	MR/MG number #6.5: 22 SLM #07: 30 SLM #08: 50 SLM						
			#1.5: 55 SCCM #02: 100 SCCM			MR/MG number	MR/MG number	MR/MG number	MR/MG number	Full-scale flow rate
			#2.5: 175 SCCM #03: 300 SCCM			#09: 100 SLM	#10: 200 SLM	#11: 300 SLM	#12: 500 SLM	(N <sub>2</sub> conversion flow rate)
			#3.5: 550 SCCM #04: 1 SLM			#661 166 GEIII				(12 conversion new rate)
			#4.5: 1.75 SLM #05: 3 SLM				(			
			#5.5: 5.5 SLM #06: 10 SLM							
Valve Type			O: Normally open	<u> </u>		O: Normally open C: Normally close C: Normally close				Valve Type
Flow rate at fully closed control vi	alve	≤ 2% F.S.				≤ 2% F.S.				Flow rate at fully closed control valve
Flow rate control range		2-100% of F.S.				2-100% of F.S.				Flow rate control range
Flow rate measuring range (SEF)		0-100% of F.S.				0-100% of F.S.				Flow rate measuring range (SEF)
Accuracy	*2	$\pm 1.0\%$ F.S. $\pm 1.0\%$ S.P. (Flow rate > 25% F.S.) $\pm 0.25\%$ F.S. (Flow rate < 25% F.S.)				±1.0% S.P. (flow rate > 35% F.S.) ±0.35% F.S. (flow rate ≤ 35% F.S.) ±2% S.P. (flow rate > 50% F.S.) ±1% F.S. (flow rate ≤ 50% F.S.)				Accuracy *2
Operating temperature		5 to 50°C (recommended temperature range: 15 to 45°C)				5 to 50°C (recommended temperature range: 15 to 45°C)				Operating temperature
Response		≤ 1 second: over full flow rate range				≤ 1 second: over full flow rate range ≤ 2 second: over full flow rate range			Response	
Linearity		≤ ±0.5% F.S.				≤ ±0.5% F.S. ±1% F.S.			Linearity	
Repeatability		≤ ±0.2% F.S.				≤ ±0.2% F.S. ±0.5% F.S.			Repeatability	
Operating differential pressure		50 to 300 kPa (d)	50 to 300 kPa (d)	200 to 300 kPa (d)		100 to 300 kPa (d)	200 to 300 kPa (d)	150 to 350 kPa (d)	250 to 350 kPa (d)	Operating differential pressure
			#5.5, #06: 100 to 300 kPa (d)		· · · · · · · · · · · · · · · · · · ·	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	` '	1,	Operating differential pressure (SEF)	
Operating differential pressure (SI	EF)		≤ 300 F	- 1-7		≤ 300	≤ 300 kPa (d) ≤ 300 kPa (d)			
MAX. Operating pressure		450 kPa (g)				450 kPa (g)				MAX. Operating pressure
Pressure resistance			1000 k	107		1000 kPa (g)				Pressure resistance
Leak Integrity		≤ 5 x 10 <sup>-12</sup> Parm³/s (He)				≤ 5 x 10 <sup>-12</sup> Pa-m³/s (He)				Leak Integrity
Flow rate setting signal		0.1 to 5 V DC (2% to F.S.): input impedance 1 M $\Omega$ or higher				0.1 to 5 V DC (2% to F.S.): input impedance 1 MΩ or higher				Flow rate setting signal
Flow rate output signal		0 to 5 V DC (0% to F.S.): minimum load resistance 2 $k\Omega$ or higher				0 to 5 V DC (0% to F.S.): minimum load resistance 2 kΩ or higher				Flow rate output signal
Digital interface		With address function: RS-485 (transmission speed 38,400 bps) F-Net Protocol				With address function: RS-485 (transmission speed 38,400 bps) F-Net Protocol With address function: RS-495 (transmission speed 38,400 bps) F-Net Protocol				Digital interface
Wetted materials		316L Stainless Steel (polished surface)				316L Stainless Steel (polished surface)				Wetted materials
Power supply		+15 V ±5% 150 mA -15 V ±5% 150 mA				+15 V ±5% 150 mA -15 V ±5% 150 mA +15 V 150 mA +15 V 150 mA			Power supply	
Signal response		Analog: D-Sub 9-pin (TOP) Digital: 2 LAN jacks (TOP)				Analog: D-Sub 9-pin (TOP)	Analog: D-Sub 9-pin (TOP) Digital: 2 LAN jacks (TOP) Analog: D-Sub 9-pin (TOP, SIDE) Digital: 2 LAN jacks (TOP)			
Standard Fitting	*3	1/4 inch VCR equivalent 1/4 inch VCR equivalent 1/5 inch IGS  Option: 1.125 inch IGS Option: 1.125 inch IGS			nch VCR equivalent  1/2 inch VCR equivalent		Standard Fitting *3			
Mounting orientation			Fre	· · · · · · · · · · · · · · · · · · ·		Free				Mounting orientation

<sup>\*1</sup> The gas type and full scale settings for the SEC(SEF)-Z512MGX, Z522MGX, Z522MGXN, Z532MGX, Z552MGX, Z552MGX and Z562MGX can be changed by the operator, using special software.

<sup>\*2</sup> The precision is that associated with the full-scale MR and MG number values. The flow rate precision guaranteed temperatures conform to SEMI standards. For details, please contact HORIBA STEC.

<sup>\*3</sup> IGS: Integrated Gas System

<sup>•</sup> SCCM and SLM are notations indicating the gas flow rate (mL/min, L/min, at 0°C and 101.3 kPa).