

#### **Advanced Software Features for the LA-950**



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#### What we'll talk about

#### Measurement tools

## Data analysis tools

### Data verification tools





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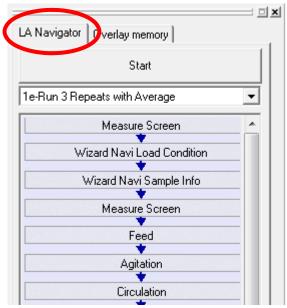
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# **One-button Measurement**

- Use the Navigator or Method Expert to create Sequence (.seq) files
  - Manual: Navigator
  - Auto: Method Expert







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- Unique guided method development
- Optimize parameters
- Choose the best refractive index
- Create "one button" SOPs
- Webinar TE004 for Method Expert



Collecting and Calculating

# The LA-950 *hardware* collects scattered light data

# The LA-950 *software* calculates the particle size distribution using that scattered light data

# Both must be optimized to maximize data quality

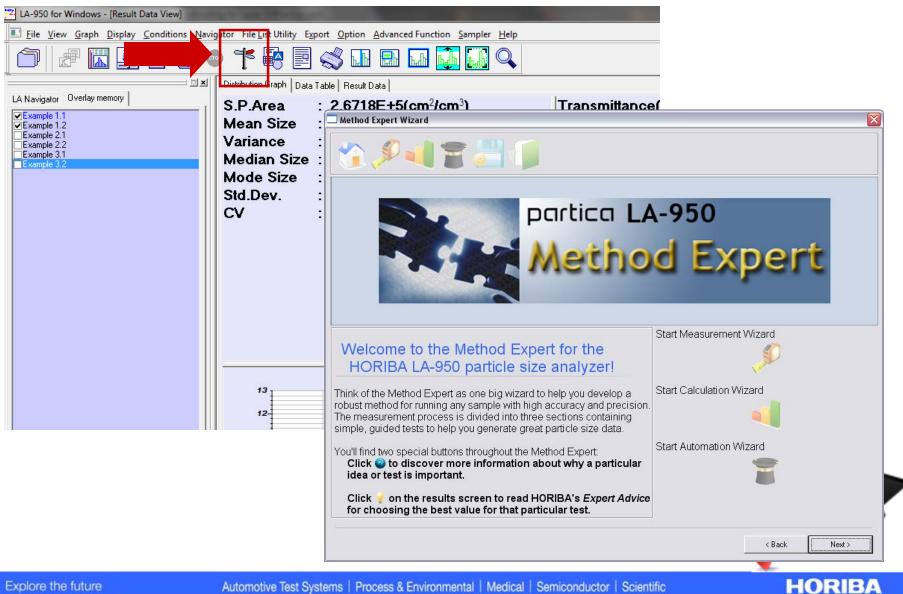


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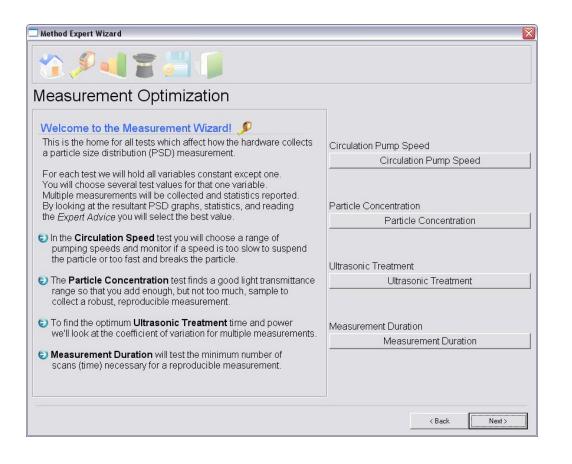
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### **Method Expert Hardware**

#### There are four important tests...



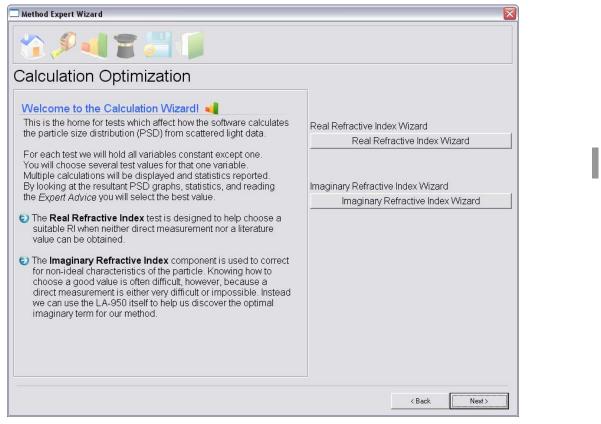
Circulation Concentration Dispersion Duration



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# Method Expert Calculation HORIBA

#### There are two important tests...



#### Real RI Imaginary RI



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Why is the test important? What does the test do? How will the results be displayed? What is the best value?

User selects up to 5 values for testing



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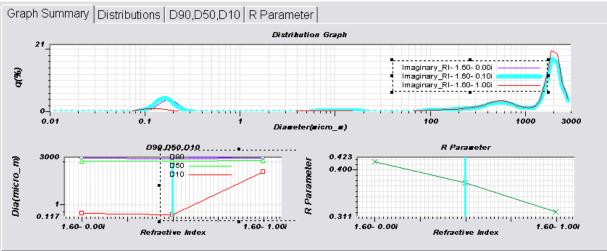
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#### Method Expert guides user to prepare the LA-950 for each test

#### Results displayed in multiple formats: PSD, D50, R-parameter





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Method Expert Wizard	
*** 🔎 🛁 🖀 🚝 🃁	
Automation Wizard	
Welcome to the Automation Wizard!         The purpose of the Automation Wizard is to teach the LA-950 how to analyze a particular sample so that the user need only push a single button to collect a measurement.         A Condition and Sequence file will be created to automate the process and effectively create a standard operating procedure.         The entire measurement process can be concreted into four particular.	Preparing for Measurement Preparation Collecting a Measurement
<ul> <li>The entire measurement process can be separated into four sections Preparation, Collection, Calculation, and Output.</li> <li>Preparation is everything that needs to be done before the sample is added to the analyzer. This includes identifying the sample, filling the analyzer with liquid, turning on the circulation pump, aligning the laser, and taking a good background blank.</li> </ul>	
<ul> <li>Collection is adding sample to the analyzer at the correct concentration and then measuring the scattered light data over time.</li> <li>Calculation refers to the refractive index of the sample material and number of iterations for the data to pass through the algorithm.</li> <li>Output consists of various ways to save, export, and print the measurement. The Condition and Sequence files are created here.</li> </ul>	Outputting/Reporting the Measurement Output
	< Back Next >



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Image: Section Purpose       Remember to click the Image: Discretion Purpose         Section Purpose       Remember to click the Image: Discretion Purpose         The measurement has been collected and calculated and can now be saved, exported, and printed for reporting the LA-950 was designed to meet a variety of customer preferences, so there are many ways to perform these.         Once the reporting setup is finished, simply name the Condition and Sequence files used to run this method.         Step 4. Give this Expert Method a unique, descriptive name.         (This name is used as the output sequence file name)         Image: Image	E
Section Purpose       Remember to click the Subtron for more         The measurement has been collected and calculated and can now be saved, exported, and printed for reporting the LA-950 was designed to meet a variety of customer preferences, so there are many ways to perform these.         Once the reporting setup is finished, simply name the Condition and Sequence files used to run this method.         Step 4. Give this Expert Method a unique, descriptive name.         (This name is used as the output sequence file name)         Image: Step 5. Input condition file name.         Image: Step 6. Push save button.         This wizard is temporarily closed, and the sequence file and condition file are saved.         Save Sequence and Condition	
Section Purpose       Remember to click the ♥ button for more         The measurement has been collected and calculated and can now be saved, exported, and printed for reporting the LA-950 was designed to meet a variety of customer preferences, so there are many ways to perform these.         Once the reporting setup is finished, simply name the Condition and Sequence files used to run this method.         Step 4. Give this Expert Method a unique, descriptive name.         (This name is used as the output sequence file name)         ♥         Use same name for saving the condition file.         Step 5. Input condition file name.         (a)         Step 6. Push save button.         his wizard is temporarily closed, and the sequence file and condition file are saved.         Save Sequence and Condition	
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and the sequence file and condition file are saved. Save Sequence and Condition	
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#### **Dry Measurement**

Method Expert currently wet only

Use "Auto Measurement" for dry

Webinar TE016: Optimizing Dry Powder Measurements





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#### Navigator

 LA Navigator function creates Sequence programs to operate the LA-950
 Maximum flexibility

)ata View]	-	_		
<u>C</u> onditions	<u>Navigator</u>	File <u>L</u> ist Utility	E <u>x</u> port	<u>O</u> ption
	Edit	navigator list		🖉 R 🖬
	Edit :	sequence 🛛 🚽		<u>a</u> 🖬
	Disl	tribution Graph D	ata Table	Result
	Me	ean Size 🛛 :	27.882	2 <mark>43(μ</mark> m



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#### Navigator

🔀 Edit sequence				
Save		Command Condition Setting Counter clear Counter decrement Export Data Layout Setting Memory ADD Memory CDiv Memory Clear Memory Div Memory Mul Memory Save Message MessageSound Print Save Data Wait End Wait Start		
$\rightarrow$	✓ Put in Sequence Add New Sequence Clear all OK	Common Command	←	

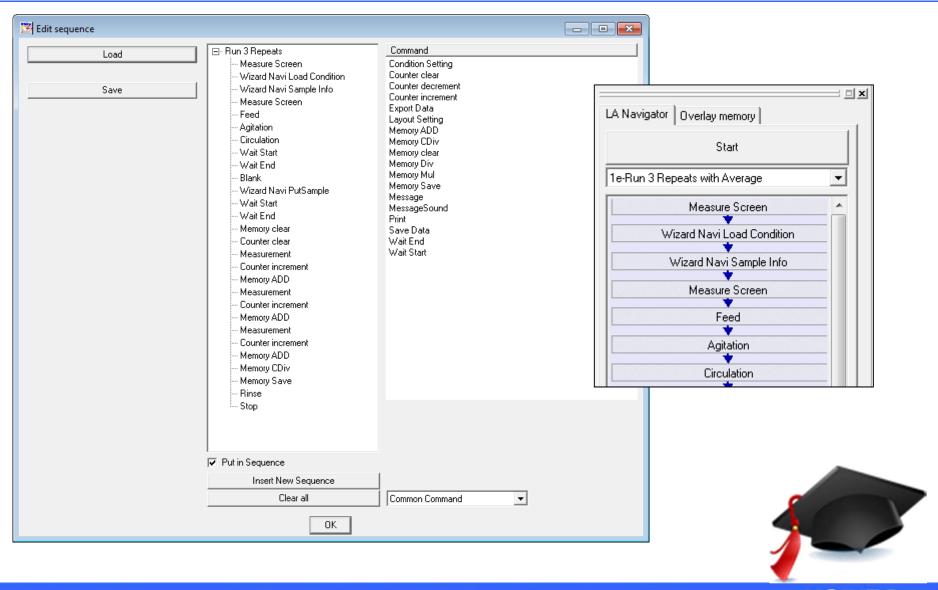
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#### Navigator



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#### **Automatic Dilution**

# Concentration control Adds dispersant, drains, repeat Is not possible without fill pump

Feed	Drain	Auto Dilution
Alignment		Partial Feed
	Partial Drain	
Blank		Rinse
Measurement	De-bubble	Dilute



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#### **Automatic Dilution**

Advanced Sample Information Information Transmittance(R) Upper: Transmittance(B) Upper:	Calculation 90 % Lower: 90 % Lower:	180 ~	System Transmittance(R) Upp Transmittance(B) Upp		% Lower: % Lower:	80	× ×	Transmittance 90.28(%) 77.26(%)
Feed Liquid level:         Number of Times to Rinse:         Automatic dilution Light         Data acquisition times(Sam         LD       5000         LED       5000         Data acquisition times(Blar         LD       5000         LED       5000         Automatic before measurement			Automatic dilution Lig	,	Red () Blue			
	ΟΚ		Cancel			5		



#### What we'll talk about

#### Measurement tools

## Data analysis tools

### Data verification tools





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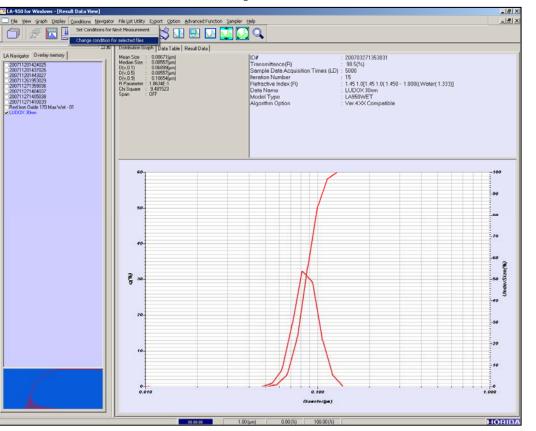
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#### **Refractive Index**

# Many, many resources on website Webinar TR009: Optimization of RI





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## Manually Changing RI

Load	Sample information					
	┘ Sample Name					
	LUDOX					
	Material					
	Colloidal silica					
	Source					
	LUDOX					
	Lot Number					
	01-01183					
	Test or Assay. Number					
	F0706U09-IT					
alation Data Setting	Refractive Index					
- iveData						
ect Data in Memory						
	Comment: Create					
ata	Form of Distribution					
11201424025 11201437026						
11201443027	C Manual   Auto					
11261953029 11271359036						
11271404037	Condition Iteration Number 15					
11271405038	Distribution base					
11271410039 ron Oxide 170 Max Wet - 01	Volume O Area					
	C Length C Numbers					
	Advanced					

older: C:\Program Files\	HORIBA\LA-950E\LAAI	CQUISITION\Kernel				Sele	st Folder				
ile Name	File Comment	Sample Name	Sample Comment	Sam	Sam	Sam	Sam	Dispersion Name	Dispersio	Disp	Dis
.33 1.0 in 1.385		1.33 1.0 in 1.385		1.3300	1.0000	1.3300	1.0000	Heptane	Heptane	1.3850	1.3
.45 1.0 in 1.33		1.451.0		1.4500	1.0000	1.4500	1.0000	Water	Water	1.3330	1.3
.451.0		1.451.0		1.4500	1.0000	1.4500	1.0000	Water	Water	1.3330	1.3
.51 1.0 in 1.33		1.51 1.0		1.5100	1.0000	1.5100	1.0000	Water	Water	1.3330	-1.3
55 1.0 in 1.33		1.55 1.0 in 1.33		1.5500	1.0000	1.5500	1.0000	Water	Water	1.3330	1.3
57 0		1.57 0		1.5700	0.0000	1.5700	0.0000	Water	Water	1.3330	1.
59 0.1 in 1.378		1.59 0.1 in 1.378		1.5900	0.1000	1.5900	0.1000	Isopropanol	Isopropanol	1.3780	1.3
6 0.1 in 1.33		1.6 0.1 in 1.33		1.6000	0.1000	1.6000	0.1000	Water	Water	1.3330	1.
60-0i in water		RI=1.60		1.6000	0.0000	1.6000	0.0000	Water	Water	1.3330	1.
70-0.1i IPA		1.70-0.1i		1.7000	0.1000	1.7000	0.1000	Isopropanol	Isopropanol	1.3780	1.
lumina	water	Alumina	Alumina	1.6600	0.0000	1.6600	0.0000	Water	Water	1.3330	1.
uminum	water	Aluminum	Aluminum	1.6000	5.4000	1.6000	5.4000	Water	Water	1.3330	1.
mber	water	Amber	Amber	1.5400	0.0000	1.5400	0.0000	Water	Water	1.3330	1.
ntimony	water	Antimony	Antimony	3.2000	5.0000	3.2000	5.0000	Water	Water	1.3330	1.
sphalt	water	Asphalt	Asphalt	1.6300	0.0000	1.6300	0.0000	Water	Water	1.3330	1.
arium carbonate	water	Barium carbonate	Barium carbonate	1.6000	0.0000	1.6000	0.0000	Water	Water	1.3330	1.
arium fluochloride	water	Barium fluochloride	Barium fluochloride	1.6400	0.0000	1.6400	0.0000	Water	Water	1.3330	1.
arium fluoride	water	Barium fluoride	Barium fluoride	1.4700	0.0000	1.4700	0.0000	Water	Water	1.3330	1.
arium phosphate	water	Barium phosphate	Barium phosphate	1.6200	0.0000	1.6200	0.0000	Water	Water	1.3330	1.
arium sulfate	water	Barium sulfate	Barium sulfate	1.6200	0.0000	1.6200	0.0000	Water	Water	1.3330	1.
arium sulfide	water	Barium sulfide	Barium sulfide	2.1600	0.0000	2.1600	0.0000	Water	Water	1.3330	1.
arium vellow	water	Barium vellow	Barium vellow	1.6300	0.0000	1.6300	0.0000	Water	Water	1.3330	1.
admium sulfide	water	Cadmium sulfide	Cadmium sulfide	2.4200	0.0000	2.4200	0.0000	Water	Water	1.3330	1
alcium alminate	water	Calcium alminate	Calcium alminate	1.7100	0.0000	1.7100	0.0000	Water	Water	1.3330	1.
alcium borate	water	Calcium borate	Calcium borate	1.6000	0.0000	1.6000	0.0000	Water	Water	1.3330	1.
alcium carbonate	water	Calcium carbonate	Calcium carbonate	1.5800	0.0000	1.5800	0.0000	Water	Water	1.3330	1.
anadian balsam	water	Canadian balsam	Canadian balsam	1.5200	0.0000	1.5200	0.0000	Water	Water	1.3330	- î.
arbon	water	Carbon	Carbon	1.9200	0.0000	1.9200	0.0000	Water	Water	1.3330	1
eluriene	water	Celuriene	Celuriene	1.8400	0.0000	1.8400	0.0000	Water	Water	1.3330	1.
nome green	water	Chrome areen	Chrome areen	2.4000	0.0000	2.4000	0.0000	Water	Water	1.3330	1
nomium oxide	water	Chromium oxide	Chromium oxide	2.5000	0.0000	2.5000	0.0000	Water	Water	1.3330	1
obalt blue	water	Cobalt blue	Cobalt blue	1.7400	0.0000	1.7400	0.0000	Water	Water	1.3330	1.
obalt green	water	Cobalt green	Cobalt green	1.9700	0.0000	1.9700	0.0000	Water	Water	1.3330	1.
( . <del>.</del>											1



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### Manually Changing RI

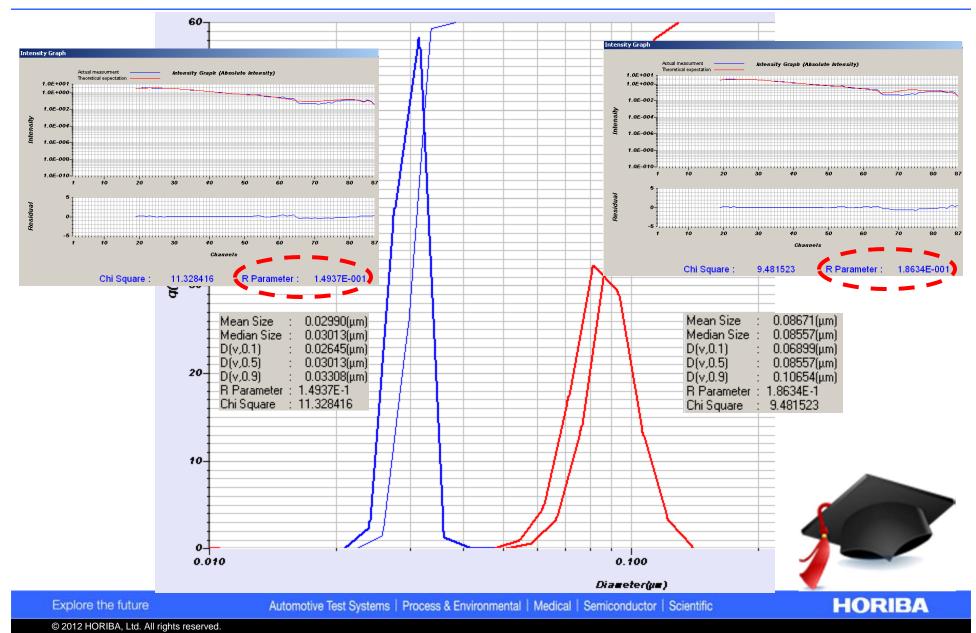
Load Sample information
Sample Name LUDOX Material Colloidal slica Source LUDOX Lot Number 01-01183 Test or Assay. Number F0706U091T Calculation Data Setting ActiveData Select Data Distribution Select Data Double Select Comment Create Form of Distribution Create Form of Distribution Create Condition Leteration Number 15 Distribution base C Volume Area Length C Numbers Advanced



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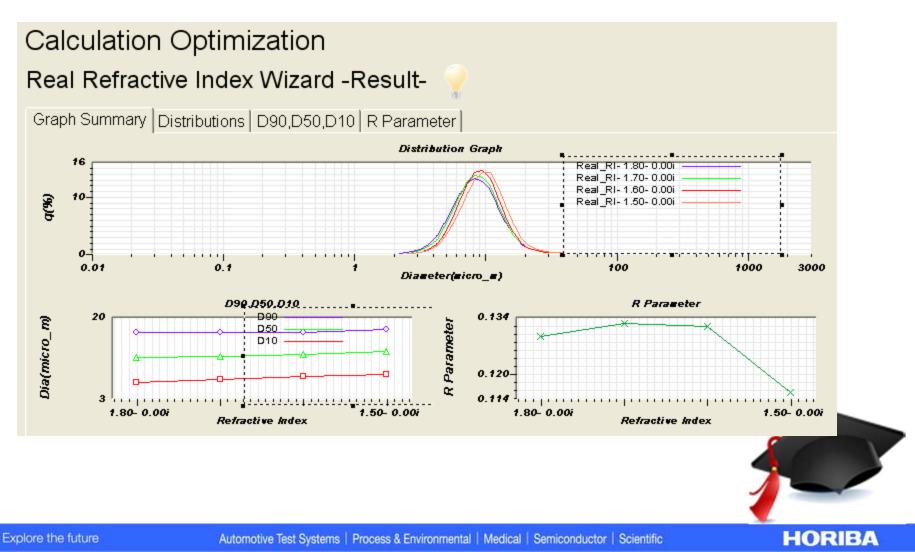
#### **Manual Optimization**

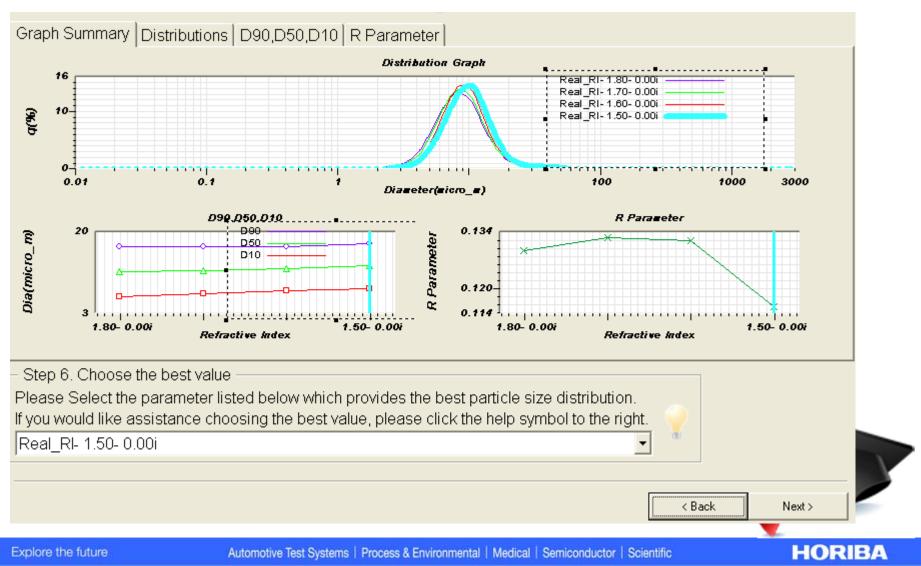


#### Real part study

- Need to fix imaginary part
- Set up to 5 real parts
- Software will compute all RI and display R parameter variation with RI selection

Step 2: Choose RI for lic				maginary component for test				
.333		Open List	0					
Step 4: Input RI real con	nponent for test		□- Step 5: Push "E	xecute" button.				
Test Value 1: 1.5 Test Value 4: 1.8		This wizard is temporarily closed,						
Test Value 2: 1.6	Test Value 5:	1.9	and the test sequ	and the test sequence is executed.				
Test Value 3: 1.7	_			Execute Test Sequence >>				





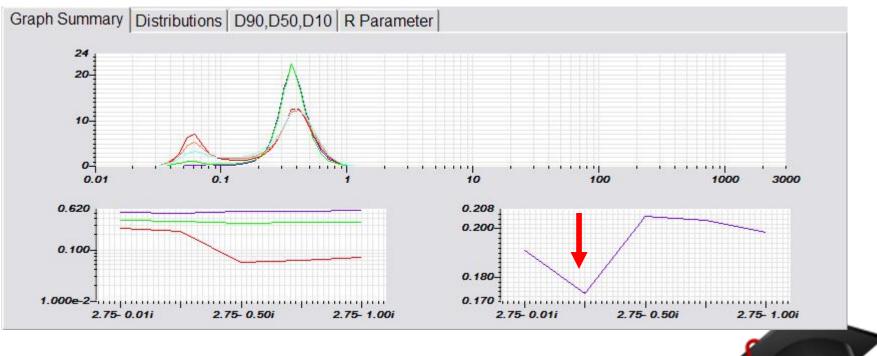
#### Imaginary part study

- Need to fix real part
- Set up to 5 imaginary parts
- Software will compute all RI and display R parameter variation with RI selection

<ul> <li>Step 1: Select measurement data for</li> <li>Select Active Memory Data</li> </ul>	test Select DataFile	Select File	
Step 2: Choose RI for liquid dispersa	nt <u>Step 3</u> Open List 2.75	Input RI real component for test	
Step 4: Input RI imaginary component Test Value 1: 0.01 Test Value 2: 0.1 Test Value 3: 0.5	Test Value 4: 0.7 Test Value 5: 1	Step 5: Push "Execute" butto This wizard is temporarily closed and the test sequence is execut Execute Test	d,
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Exc

#### Imaginary study





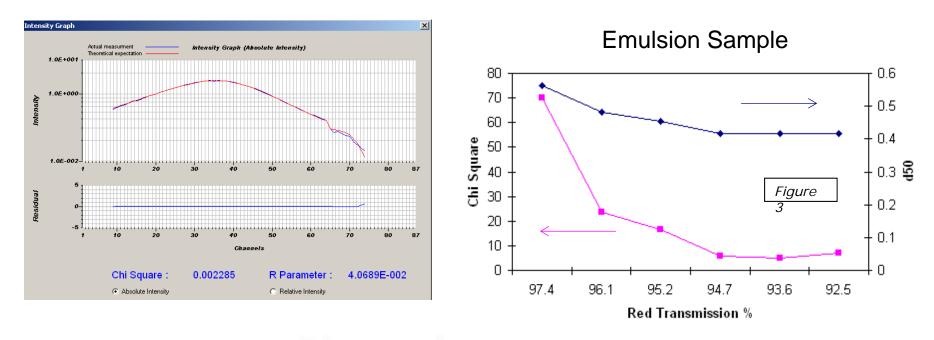
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#### **Error Calculations**



$$\chi^{2} = \sum \left\{ \frac{1}{\sigma_{i}^{2}} [y_{i} - y(x_{i})]^{2} \right\} \qquad R = \frac{1}{N} \sum_{i=1}^{N} \left\{ \frac{1}{y_{(x_{i})}} |y_{i} - y(x_{i})| \right\}$$

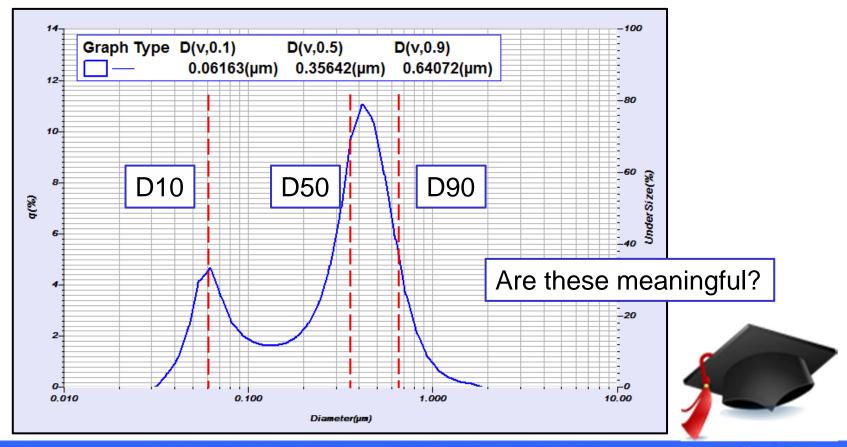
yi The measured scattered light at each channel (i) of the detector.

- y (xi) The calculated scattered light at each channel (i) of the detector based on the chosen refractive index kernel and reported particle size distribution.
- σi The standard deviation of the scattered light intensity at each channel (i) of the detector. A larger σi indicates lower reliability of the signal on a given detector.
- N The number of detectors used for the calculation



### **Multimodal Report**

#### Hard to use full-distribution metrics to describe multimodal results



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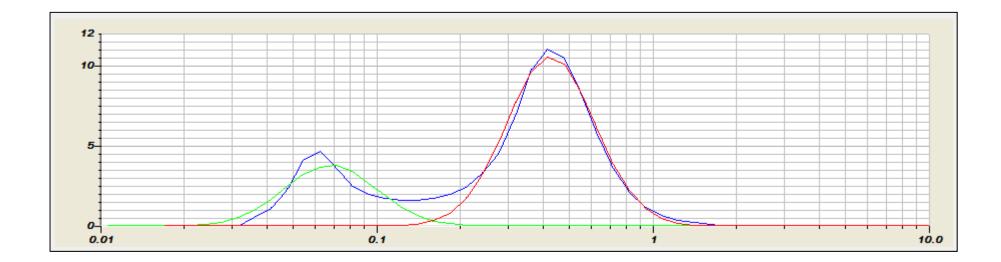
#### **Multimodal Report**

t <u>O</u> ption <u>/</u>	Advanced Function Sampler	<u>H</u> elp	tion Result						March 1		
🔝	Phi scale table										
	Sieve scale table										
le Result	Multi-Modal Report										
558(μm)	Intensity Graph										
642(μm) 177(μm)	Equipment Check	•						X			
341(μm) 163(um)					$\rightarrow$						
103141111		0.0	<del>,</del>		0.1			1			10
			Frequency Statistics								
		Samp	ile Distribution ————— nlau	Distribution 1		<ul> <li>Distribution 2</li> <li>Display</li> </ul>		<ul> <li>Distribution 3</li> <li>Display</li> </ul>		Residual ——	
		D50	: 0.36(µm)	D50 : 0.4	4(μm)		0.06(µm)		0.23(µm)	Sum of Squares	
		D10	: 0.06(µm)		0(μm)		0.05(µm)	D10 :		: 0.78	
		D90 Average	: 0.64(μm) e : 0.36(μm)	D90 : 0.65 Average : 0.44	5(μm) 6(μm)		0.08(μm) 0.06(μm)	D90 : Average :	0.75(μm) 0.35(μm)	Area Ratio:	
		Mode	: 0.42(µm)	-	2(μm)	-	0.06(μm)		0.24(µm)	Residual(abs):Sam : 0.05	ple
		STD De			4(μm)	STD Dev. :		STD Dev. :		Residual(abs):Dist	1
		Span Area Ra	: NoValue atio:	Span : NoV Area Ratio:	/alue	Span : 1 Area Ratio:	NoValue	Span : Area Ratio:	NoValue	: 0.09 Residual(abs):Dist	,
		Sample			: 0.53	Dist2:Sample	: 0.15	Dist3:Sample	: 0.33	: 0.31	
		Sample: Sample:			: 3.47 : 1.60	Dist2:Dist1 Dist2:Dist3	: 0.29 : 0.46	Dist3:Dist1 Dist3:Dist2	: 0.63 : 2.17	Residual(abs):Dist : 0.14	3
		· · ·	a(µm) Freq(%) 🔺		Freq(%)	Dia(µm)	. 0.40 Freq(%)	Dia(0.Dia(µm)	Freq(%)	Dia(μm)	Freq(%)
			0.0114 0	0.0114	0	0.0114	0	0.0114		0.0114	-0.00786
			0.01306 0	0.01306	0	0.01306	0	0.01306		0.01306	-0.01257
			D.01495 0 D.01713 0	0.01495	0	0.01495	0	0.01495		0.01495	-0.01983 -0.03061
			0.01962 0	0.01962	0	0.01962	0	0.01962		0.01713	-0.04624
		(	0.02247 0	0.02247	0	0.02247	1e-005	0.02247		0.02247	-0.06838
			0.02574 0	0.02574	0 <b>v</b>	0.02574	0.00026	0.02574	0.09893	0.02574	-0.09919
		Save to	Text File Advanced Calc	Setting							P
							эк				



#### **Multimodal Report**

#### Deconvolute distribution into components





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#### **Multimodal Report**

#### Statistics for each distribution mode

Summary Frequency Statistics				
- Sample Distribution	Distribution 1	Distribution 2	Distribution 3	Residual
🔽 Display	🔽 Display	🔽 Display	🔽 Display	Curr of Courses
D50 : 0.36(μm) D10 : 0.06(μm)	D50 : 0.07(μm) D10 : 0.04(μm)	D50 : 0.43(μm) D10 : 0.27(μm)	D50 :(μm) D10 :(μm)	Sum of Squares : 9.49
D90 : 0.64(µm) Average : 0.36(µm)	D90 : 0.11(μm) Average : 0.07(μm)	D90 : 0.69(µm) Average : 0.46(µm)	D90 :(μm) Average :(μm)	Area Ratio:
Mode : 0.42(µm)	Mode : 0.07(μm)	Mode : 0.42(µm)	Mode :(μm)	Residual(abs):Sample : 0.14
STD Dev. : 0.23(μm) Span : NoValue	STD Dev. : 0.03(µm) Span : NoValue	STD Dev. : 0.17(μm) Span : NoValue	STD Dev. :(μm) Span :(μm)	Residual(abs):Dist1 : 0.52
Area Ratio:	Area Ratio:	Area Ratio:	Area Ratio:	Residual(abs):Dist2
Sample:Dist1 : 3.72 Sample:Dist2 : 1.39	Dist1:Sample : 0.27 Dist1:Dist2 : 0.37	Dist2:Sample : 0.72 Dist2:Dist1 : 2.67	Dist3:Sample :, Dist3:Dist1 :,	: 0.19 Residual(abs):Dist3
Sample:Dist3 :,	Dist1:Dist3 :	Dist2:Dist3 :,	Dist3:Dist2 :	:

#### Better understanding of entire distribution

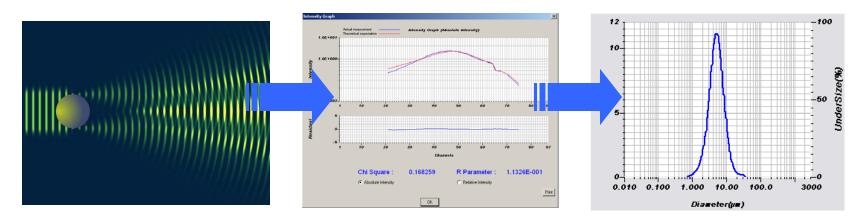


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#### **Intensity Graph**

Diffraction analyzer measures light scattering pattern, algorithm transforms this into a particle size distribution



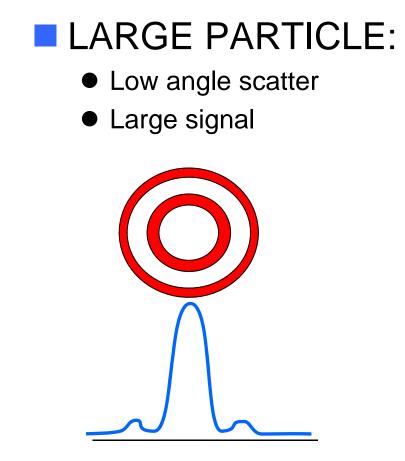


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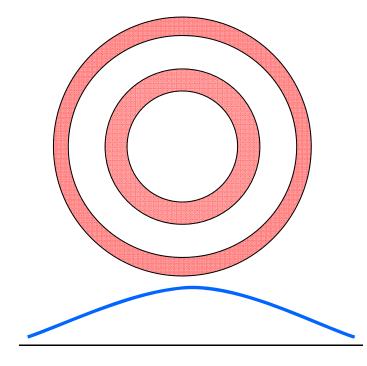
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#### Size affects intensity



**Narrow Pattern - High intensity** 



Wide Pattern - Low intensity

#### SMALL PARTICLE:

- High Angle Scatter
- Small Signal

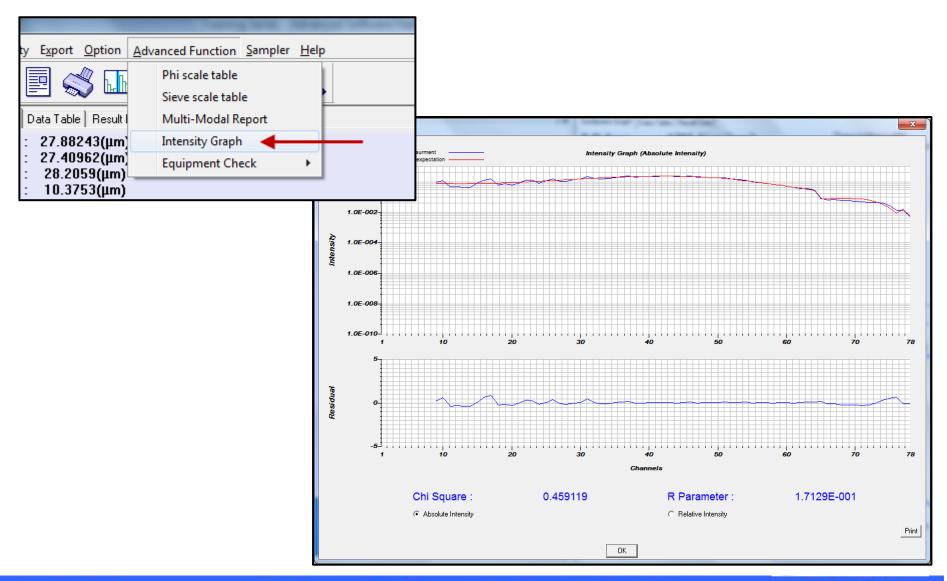
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#### **Intensity Graph**



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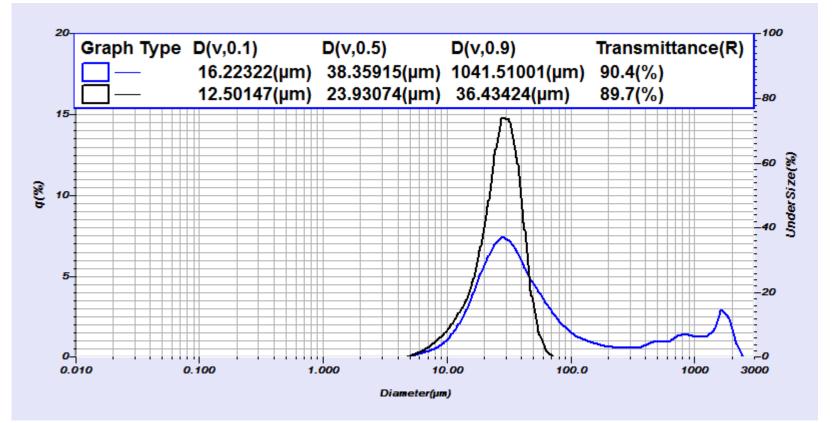
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### **Intensity Graph**

## One way to use the Intensity Graph Two results, one good and one bad



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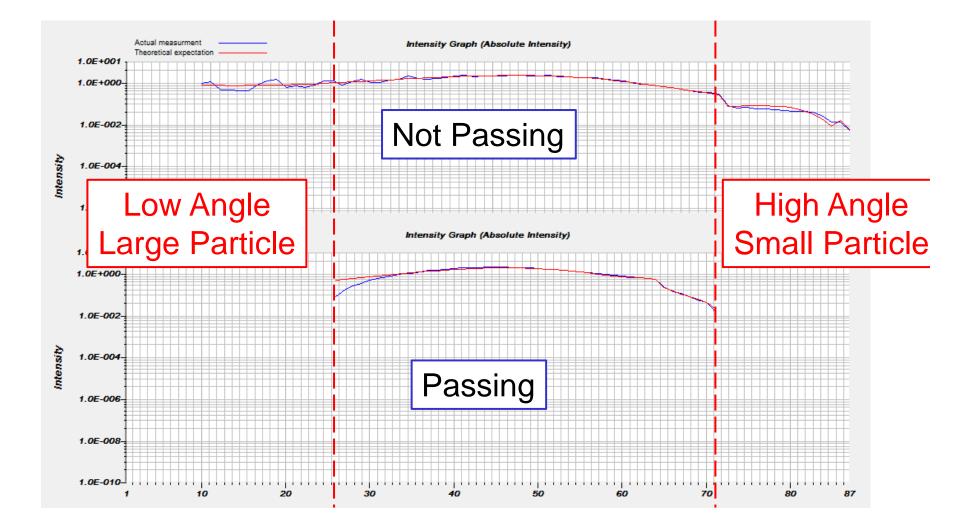
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### **Intensity Graph**



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### **Blank Check**

# Need to explain difference in scatteringTry other tools, i.e. Blank Check

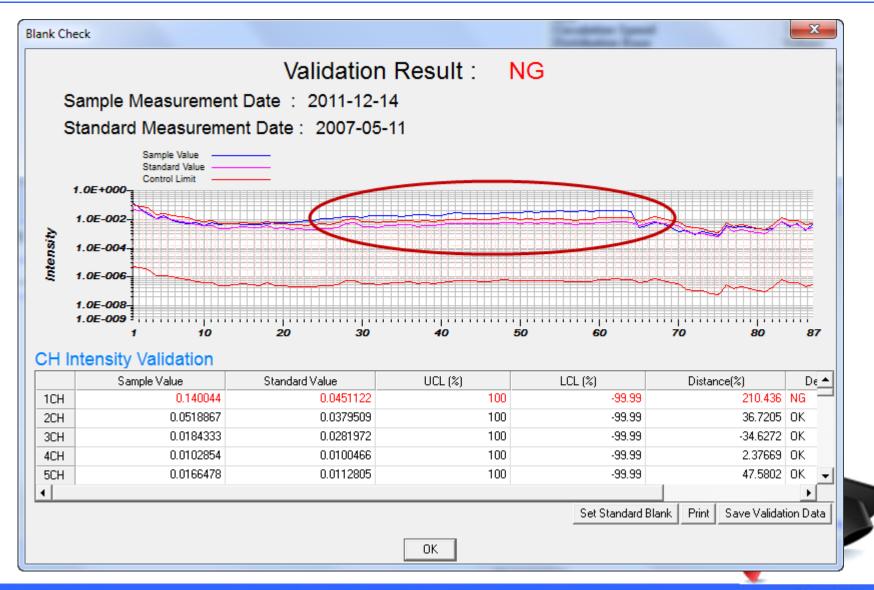
Export Option Adv	anced Function Sampler	<u>H</u> elp	þ	
2 🗳 🖬	Phi scale table Sieve scale table		>	
iata Table   Result I	Multi-Modal Report			
27.88243(µm)	Intensity Graph			
27.40962(μm) 28.2059(μm)	Equipment Check	•	Detector Check	
10.3753(μm)			Blank Check	
12.50147(µm)				_
23.93074(μm)				
36.43424(µm)				



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#### **Blank Check**



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### **Custom Calculations**

Refactive Index         Sarple         Sarple         Name Sistion oil         Name Water         Comment Sistion oil         Index LED 141         141         151         Index LED 141         162         174         175         174         175         174         174         175         174         175         174         175         175         174         175         174         174         174         174	Sample Information	Calculation		
Sample Dispersion Medium Name [Silicon oil Control Medium ] Name [Silicon oil Comment Water Index LD 1,41 → 0 i i Index LD 1,333 Index LED 1,43 → 0 i i Index LD 1,333 Fixed Value Comment Water Index LD 1,41 → 0 i i Index LD 1,333 Fixed Value Comment Water (1) © 50 µm (6) ♥ 150 µm (1) © 5 x (6) © 6 (2) © 500 µm (7) ♥ 106 µm (2) ₱ 10 x (7) © 7 (3) © 425 µm (6) ♥ 75 µm (3) © 2 x (8) © 6 (5) © 212 µm (10) ♥ 38 µm (4) © 30 x (9) ♥ 6 Denixly Distribution Graph Standad Coutom Setting X (undersize) Custom Setting Setting (3) © Setting Varifaction No Define No Define				
No Define	Sample         Name Silicon oil         Comment Silicon oil         Index LD       1.41         Index LED       1.41         Index LED       1.41         Cumulative % on Particle Size :         (1)       850         µm       (6)         (2)       600         µm       (7)         (3)       425         µm       (8)         (4)       300         ym       (9)         (5)       212         µm       (10)         Standard       Custom Setting % (undersize)         Custom Setting       Setting         1)       Setting         (3)       Setting         (4)       Setting         (3)       Setting         (4)       Setting         (2)       Setting         (4)       Setting	Name         Water           Comment         Water           Index LD         1.333           Index LED         1.333           Particle Size on Cumulative % :-           (1)         5         % (6)           (2)         10         % (7)           (3)         20         % (8)           (4)         30         % (9)	Variables' Setting          Variables' Setting         x:       Median Size         y:       D10         z:       D90         Formula (z-y)/x         Formula (z-y)/x         Variables' Setting         Variables' Setting         Variables' Setting         Variables' Setting         Variables' Setting         x:       Median Size         y:       Chi Square         R Parameter         z:       Skewness         Kurtosis       Diameter on Cumulative %(1)         Title       Span	
i onnoid (E y) o	No Define	F	Formula (z-y)/x	
Title Span	DK		Title Span	



### What we'll talk about

### Measurement tools

### Data analysis tools

### Data verification tools





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### Automate COV Calculation

### Coefficient of Variation indicates precision of multiple measurements ISO 13320 and USP <429> make recommendations using COV

📑 Summary Re	port					
Export Summary	Print Summary	Edit Layout Best Fit C		umns Hide Selected		Exit
File N	lame	Sample N	lame	D(v,0.1)	D(v,0.5)	D(v,0.9)
2008110611380	068.NGB	Zircoa Slurry		0.065	0.107	0.185
200811061140069.NGB		Zircoa Slurry		0.071	0.145	11.896
2008110611440	)70.NGB	Zircoa Slurry		0.069	0.129	3.838
Average				0.068	0.127	5.306
Std. Dev.				0.003	0.019	5.992
CV (%)				4.471	15.023	112.921
ISO 13320-1 (20	0.0, 15.0, 20.0)			PASSED	FAILED	FAILED



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### Automate COV Calculation

File List Viev	v	1								
Select Files	Open	Load Memory								
Save	Expand	Print								
Export	Edit	Average							_	
 Summary	SPC Cha	💽 Summary Rep	port							
All Data Files		Export Summary	Print Summar	Edit Layout	Be	st Fit Columns	Hide Selected	Exit		
File Name	Sampl									
201205110730					1	Select Summary I	tems		1.000	
201205110731						Item List		9	Summary Items	
201205110733 201205110736		2012051107300	File Name 100.NGB	9	_	Cumulative % on Cumulative % on Cumulative % on	Diameter[03]		Source Instrument ID Test or Assay, Number	~
201205110739	0(214333	2012051107310				Cumulative % on Cumulative % on	Diameter[05]		Median Size Diameter on Cumulative %[	021
201205110743	0(214333	2012051107330	02.NGB			Cumulative % on Cumulative % on	Diameter[07]		Diameter on Cumulative % Mean Size	09]
		2012051107360	)03.NGB			Cumulative % on Cumulative % on	Diameter[09] —		Mode Size D(v.0.1)	
		2012051107390	04.NGB			D10 Value D90 Value	• • • • • • • • • • • • • • • • • • •		D(v,0.5) D(v,0.9)	-
		2012051107430				10001000			Clear Up	Down
		2012051107520								
		2012051107580	J07.NGB			Font: MS Sans S			Font	Open
							Portrait 🔿 Landscap			Save As
						Show Summ	hary Averages cient of variation(Rela	Show Summary Std. I	Dev.	
						Validation	cient of variation(ricid	anve sta. Dev.j		Cancel
			-			Specification :	ISO 13320-1	<b>~</b>		- 01/
					-		D(v,0.1) Range (±	%) D(v,0.5) Range (± %	() D(v,0.9) Range (± %)	<u> </u>
						D(v, 0.5) >= 10µ		5	10	
						D(v, 0.5) < 10µm		15	20	
					<u> </u>					

### Automate COV Calculation

💳 Summary Re	eport						
Export Summary Print Summary		Edit Layout	Best Fit Col	umns Hide	e Selected	Exit	
					1		
File N	Jame	Sample N	lame	D(v,0.1)	D(v,0.5)	D(v,0.9)	
200811061138068.NGB		Zircoa Slurry		0.065	0.107	0.185	
200811061140069.NGB		Zircoa Slurry		0.071	0.145	11.896	
200811061144070.NGB		Zircoa Slurry		0.069	0.129	3.838	
Average				0.068	0.127	5.306	
Std. Dev.	Std. Dev.			0.003	0.019	5.992	
CV (%)				4.471	15.023	112.921	
ISO 13320-1 (2	0.0, 15.0, 20.0)			PASSED	FAILED	FAILED	



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### **Result Verification**

Verification Settin	g	×
Parameter	Median Size	·
Specification	ISO 13320-1	·
Standard Value	50	(μm)
Tolerance ±	5 (	um)
Certified range of value	\$	
D(v,0.5) >= 10μm	± 0	%
D(v,0.5) < 10μm	± 0	%
Result Display Setting Pass: Color:		
Text:	ОК	
Fail:		
Color:		-
Text:	NG	
OK	Cancel	

Distribution Graph Data Table	Result Data			
Mean Size Variance Median Size Mode Size Std.Dev. Chi Square R Parameter Diameter on Cumulati	: 1.8988 : 0.177 : 0.164 : 0.043 : 4.1625 : 3.7379			
Cumulative % on Dian	: (9)90.0 neter : (1)850. : (2)600. : (3)425. : (4)300. : (5)212. : (6)150. : (7)106.	0 (%)- 0.2450(µm) 0 (µm)- 100.000(%) 0 (µm)- 100.000(%)		
Verification	: (9)53.0 : (10)38. : 1.0K 4 : 2.0K 3	10 (μm)- 100.000(%) .00 (μm)- 100.000(%) 1.3% [D(v,0.5) 0.170 ( 3.5% [D(v,0.5) 0.230 ( 5.5% [D(v,0.9) 0.230 (	µm)(± 10.00%)]	
	Creak Trees	Transmittance/P)	Median Size	R Paramet
Data Name	Graph Type	mansmittance(K)		
andy1'		88(3(%)	0.17730(µm)	
				0.373795



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### What we'll talk about

### Measurement tools

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