



### Defect evaluation of GaN epitaxial wafer by CL

The threading dislocation occurs easily in GaN crystal grown on sapphire substrates. It is said that this is caused by the large lattice mismatch of sapphire and GaN. The scanning electron microscope (SEM) image of GaN crystal is shown in Fig.1 and the average CL spectrum is shown in Fig.2



Fig.1 : SEM image

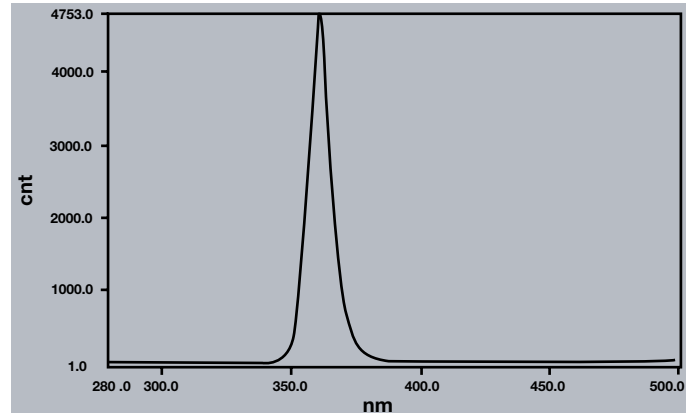


Fig.2 : CL spectrum of GaN

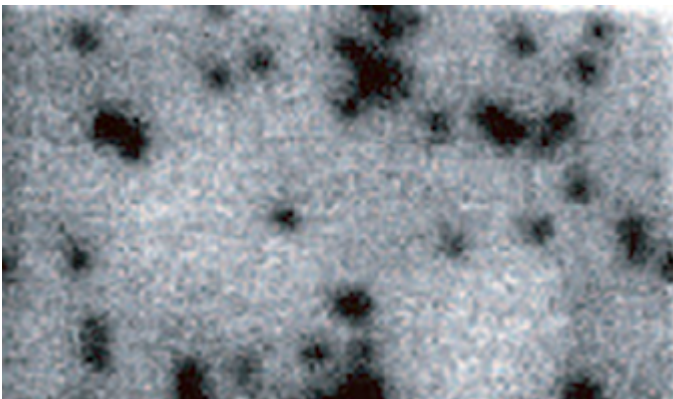


Fig.3 : CL intensity image at a magnification of 45,000

The crystal may seem to be uniform in the SEM image, but the dark spot such as the threading dislocation can be observed when measuring the CL intensity image at the wavelength (362nm) which corresponds to the band edge emission. (Refer to Fig.3). The defect density such as the threading dislocation can be evaluated from the intensity image obtained by CL measurement.



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