## **Sensors for Conductivity Measurement**

Chem

**Energy** Pharm

Food Water



# SE 655 Toroidal Conductivity Sensor

Universal and precise sensor with high chemical resistance over a very large measuring range, for heavily polluted media

Corrosion-resistant toroidal sensor for measuring pure water up to maximum conductivities. Smooth, easy-to-clean design. High accuracy due to electrodeless measurement. Low risk of contamination because of large sensor opening. Also for hazardous locations.

#### Applications

Concentration measurement of acid and alkaline solutions, heavily polluted media, coating-forming and oil-containing media, salt spring, heavily polluted wastewaters, cooling water blowdown, concentrate monitoring, regeneration of ion exchangers

#### **Specifications**

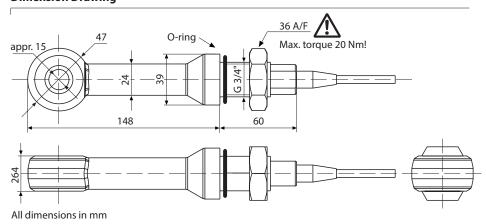
#### Facts

- Robust design
- Extremely large measuring range due to inductive measuring principle
- Insensitive to contamination
- No process-wetted electrodes
- High chemical resistance (PEEK)
- Measurement in hazardous locations
- Steam-sterilizable
- CIP-capable

Cell factor:	Approx. 2/cm (≥ 30 mm distance to wall)	
Measuring range:	0.001 to 2000 mS/cm	
Accuracy:	$\pm$ (5 $\mu\text{S/cm}$ +0.5 % measured value) at –20 °C … +100 °C	
Material:	Cell: PEEK; gasket: Viton	
Temperature detector:	Pt 100 (Class A)	
Temperature:	-20 +125 ℃	
Temp. response time t <sub>90</sub> :	Approx. 7 min	
Pressure:	0 20 bar	
Cable:	Fixed cable, 5 m	
Protection:	IP 67 (when mounted)	
Assembly:	G 3/4" (36-mm nut and FKM (Viton) gasket included in shipment)	
ATEX Certificate	ll 1 G EEx ia llC T4/T6	

### **Dimension Drawing**

(SE 655 X):



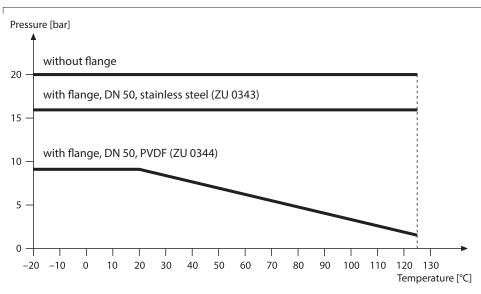
Fittings

Sensor

Product Range		Order No.
SE 655 conductivity sensor	G 3/4"	SE 655
SE 655X conductivity sensor	G 3/4"	SE 655X
Accessories		Order No.
Flange DN 50 PN 16	Material: 316 L	ZU 0343
Flange DN 50 PN 10	Material: PVDF	ZU 0344
Sealing set A (spare parts)	Nut + FKM (Viton) O-ring (3 x)	ZU 0340N
Sealing set C	PTFE washer, DN 50 (protects ZU 0343 flange against aggressive media)	ZU 0342N
Conductivity standard*)	KCl 0.1 mol/l 12.88 mS/cm ± 1.5 % 250 ml	ZU 0348
Calibration Certificate		ZU 0320

\*) Observe instructions for use (field conditions)

#### Pressure/Temperature Diagram



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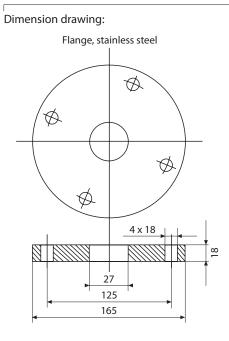
# SE 655 Toroidal Conductivity Sensor

DN 50 PN 16

### **Accessories / Specifications**

316 L flange ZU 0343

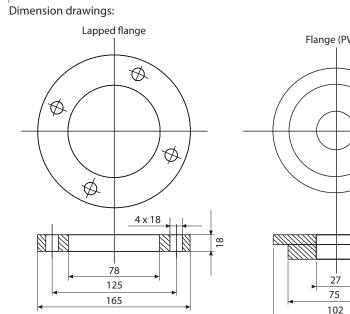


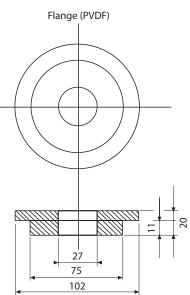


PVDF flange ZU 0344



#### DN 50 PN 10







### **Overview of Accessories and Assembly**

